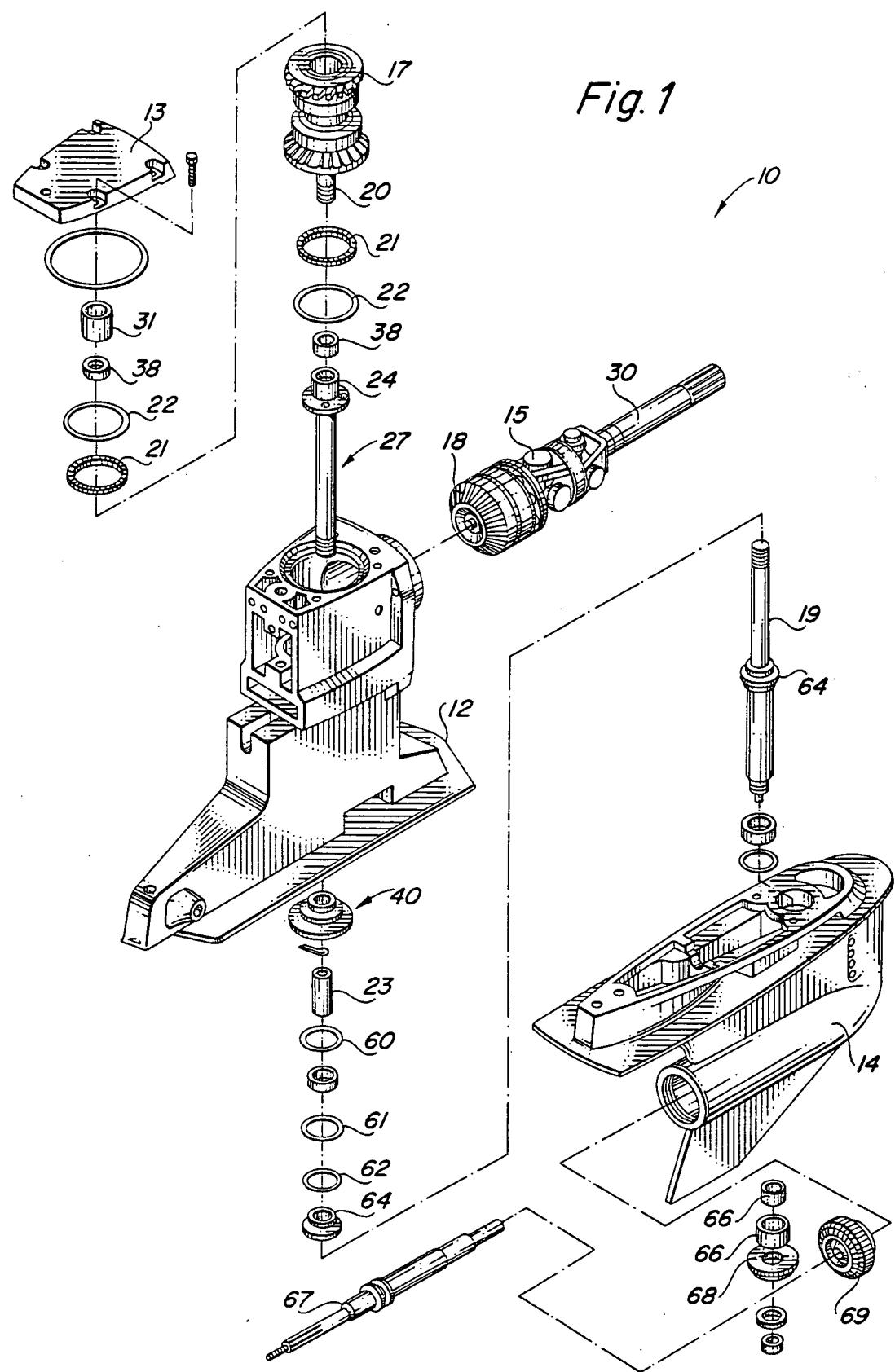
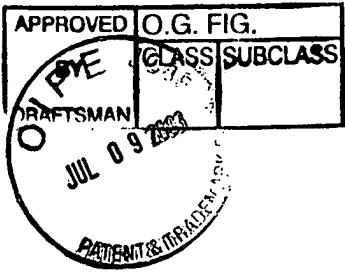


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Fig. 1





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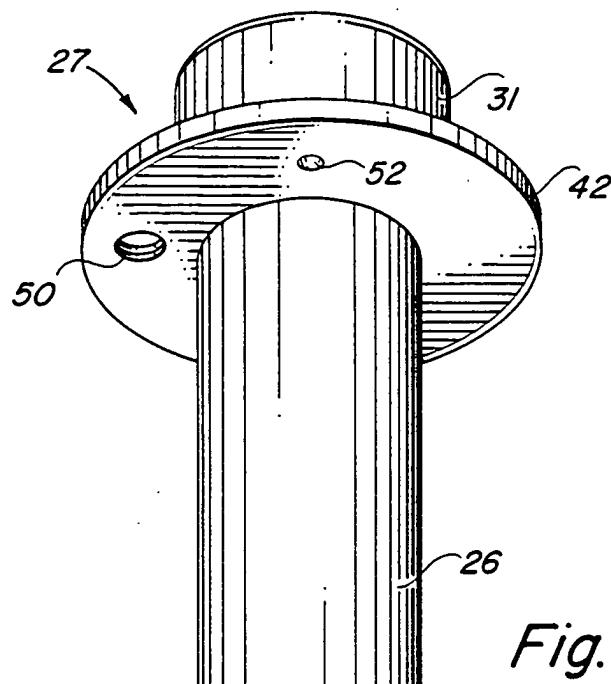


Fig. 2

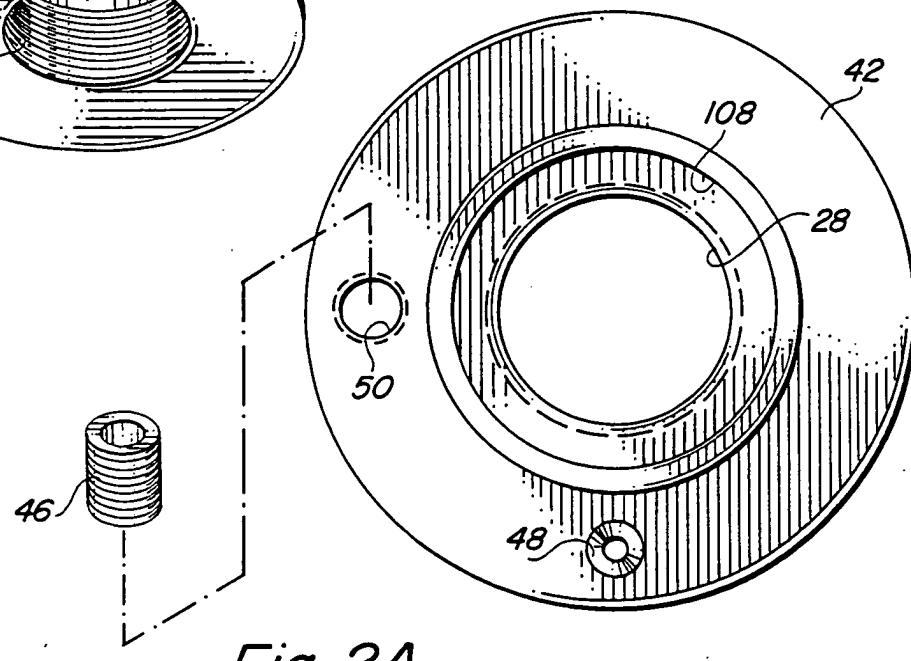
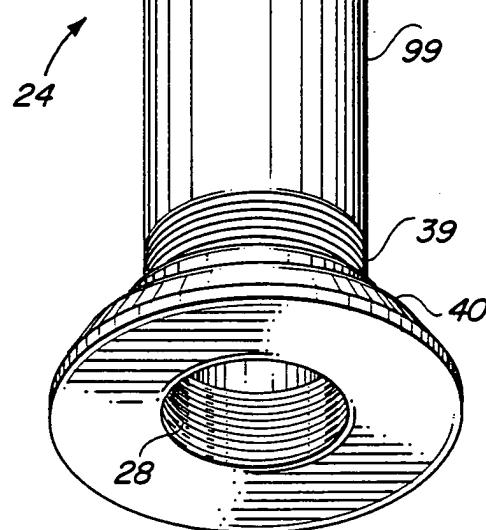
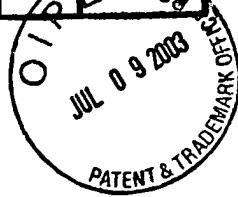


Fig. 2A

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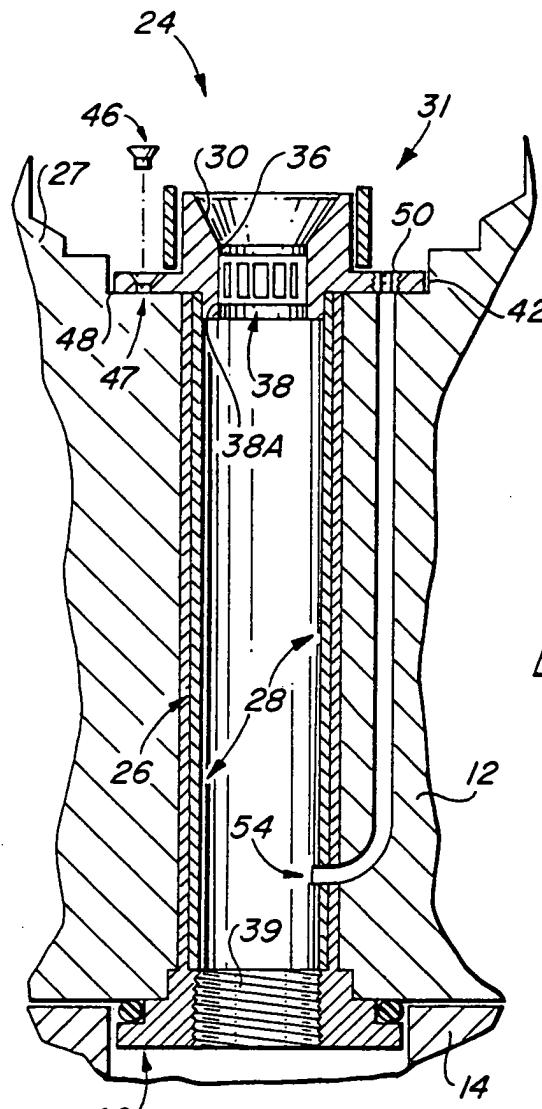


Fig. 3

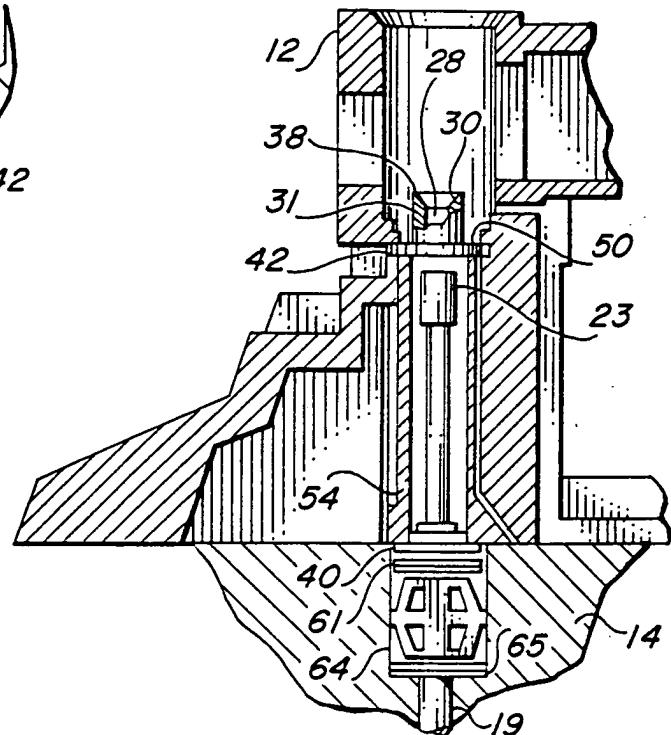


Fig. 5

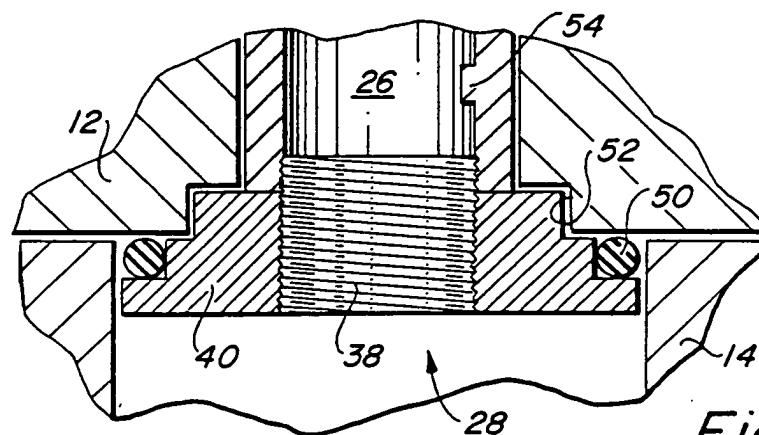


Fig. 4

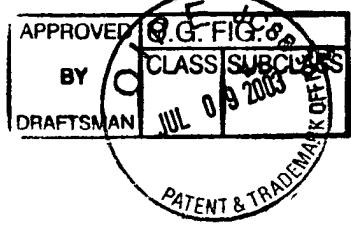
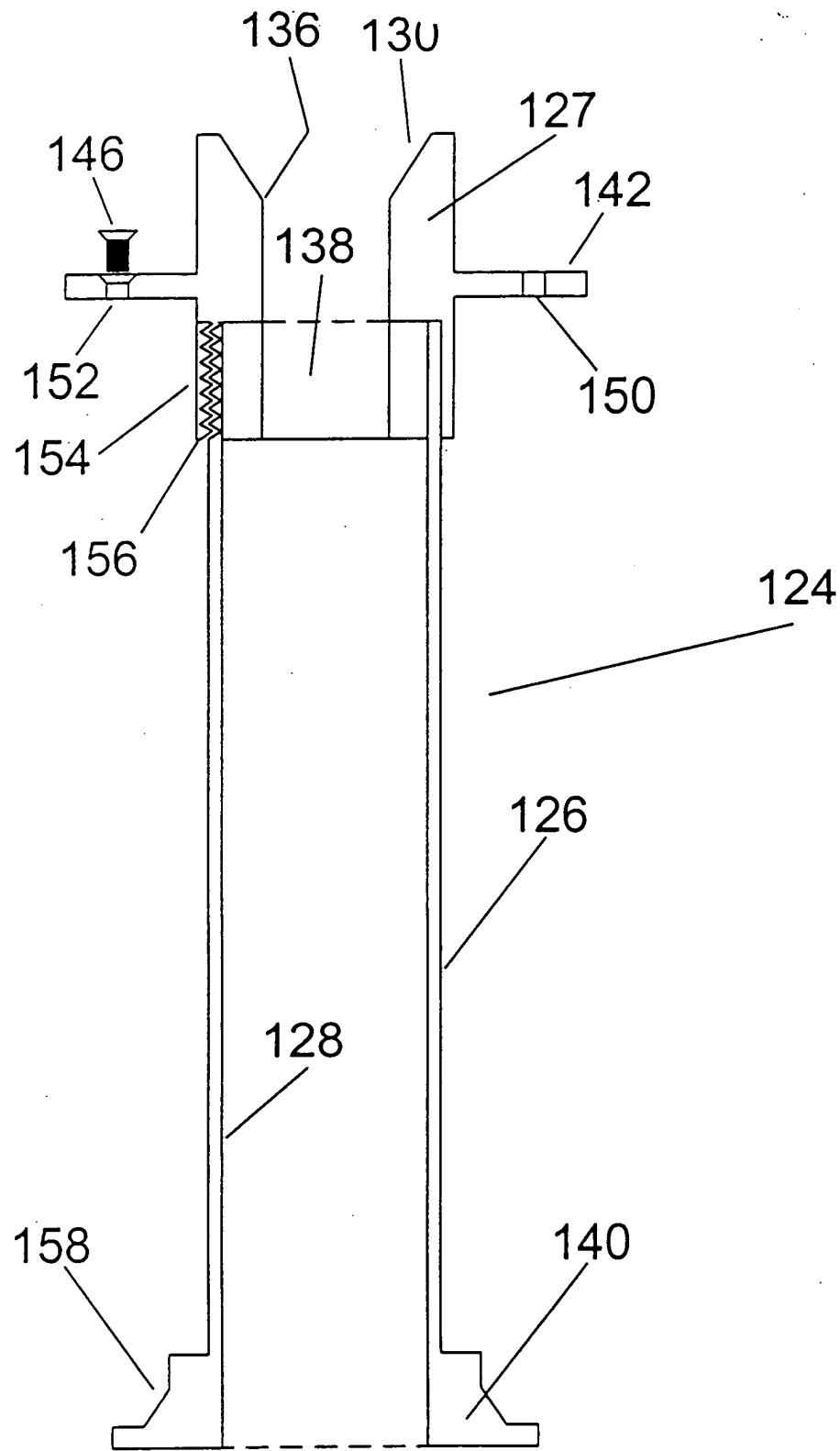


Fig. 6



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Fig. 7

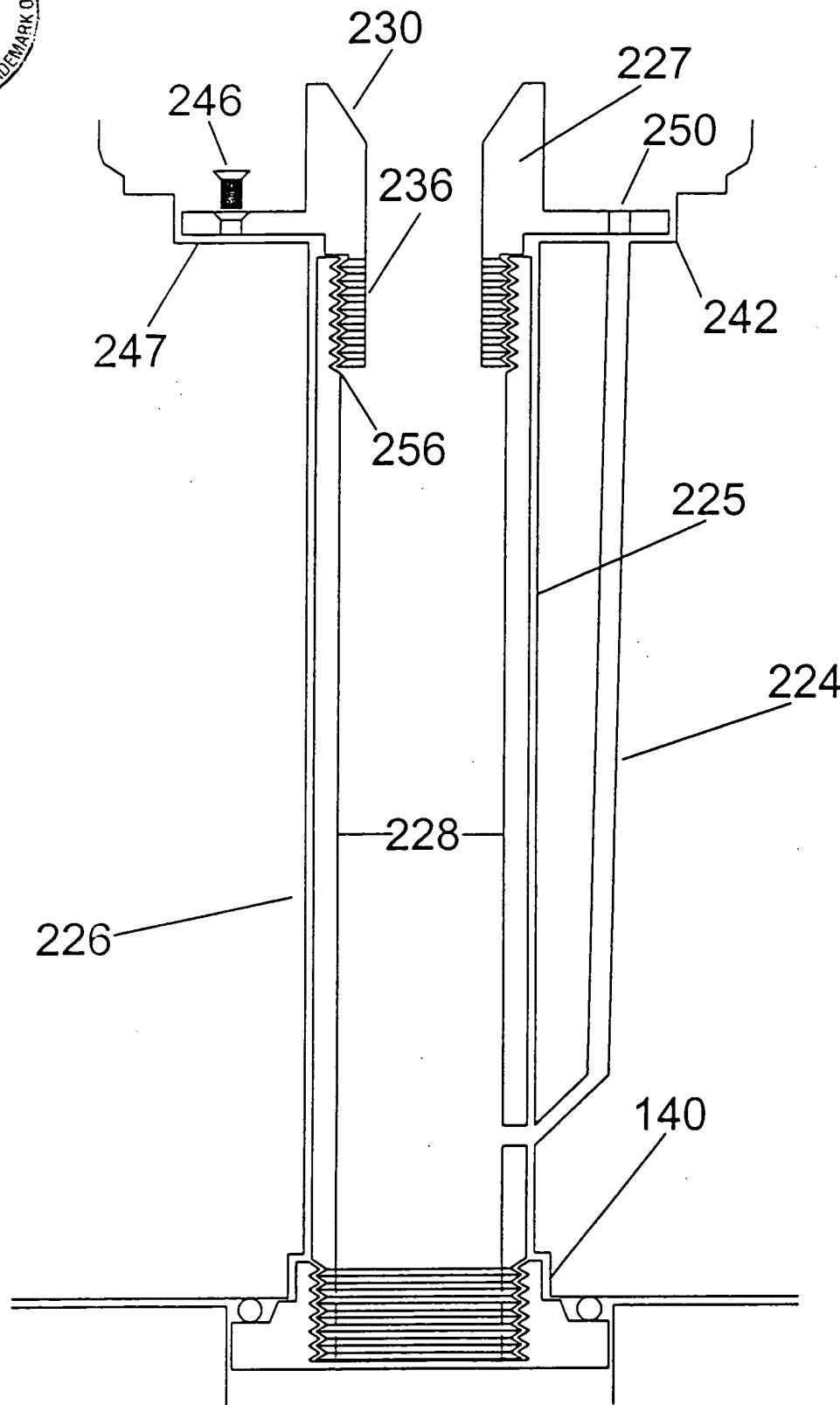
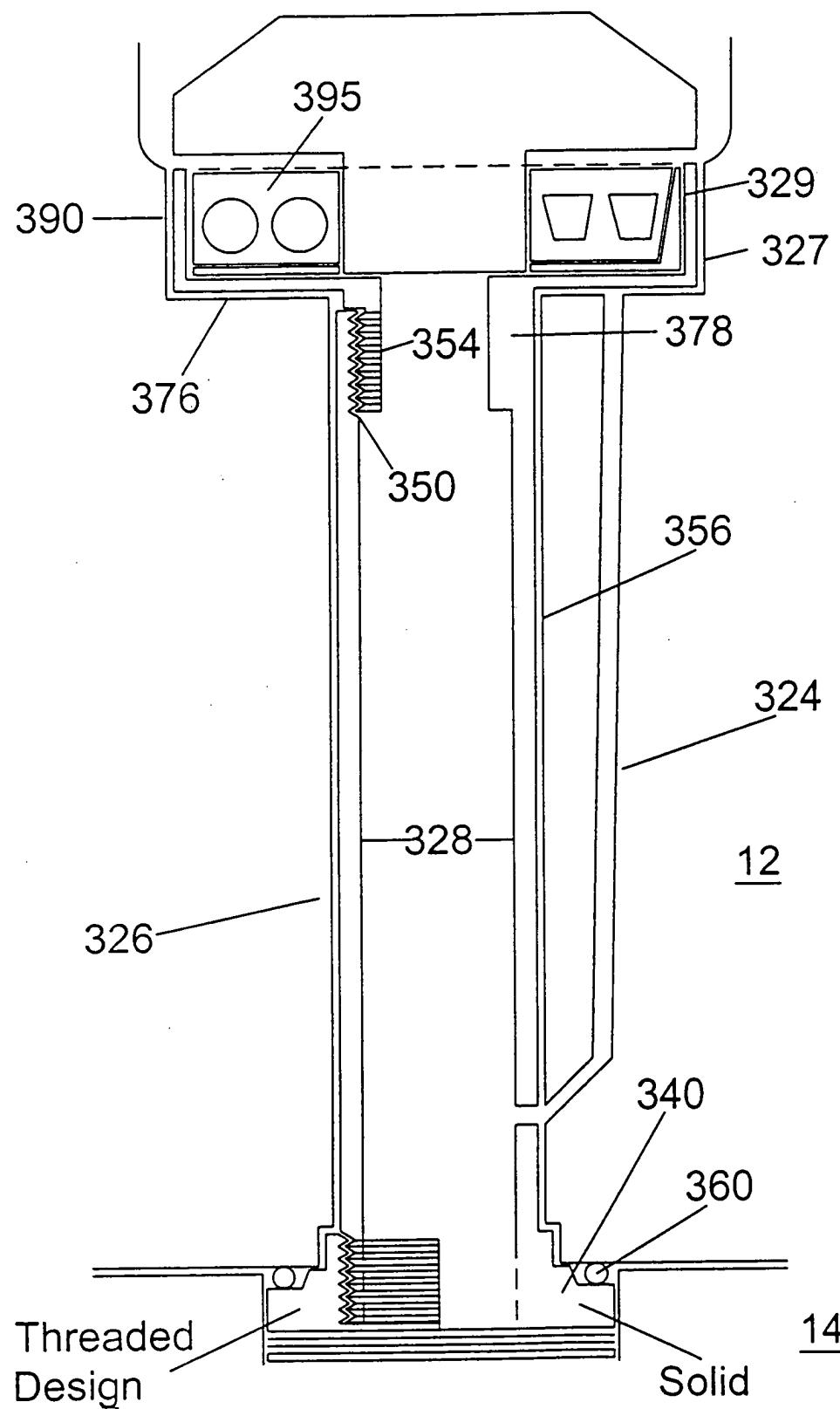


Fig. 8



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Tower Designs

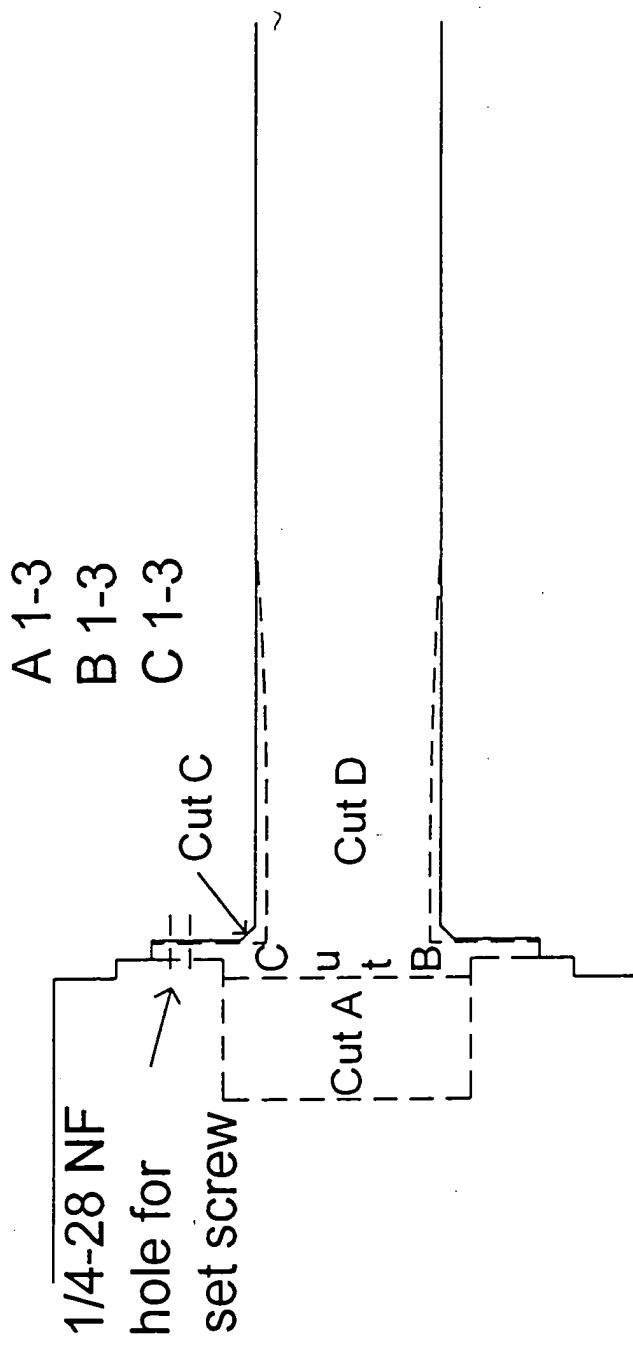


Fig. 9

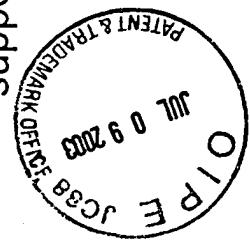
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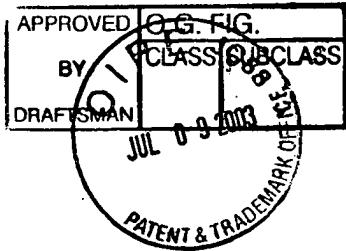
Cut A
Removes cast
aluminum bearing /
gear support for
chromoly bearing
tower & case
support

Cut B
Removes
.100-.200" in depth
@ 3.20 dia. for
tower disc. section
& setscrew is
drilled and
threaded.

Cut C
60° chamfer cut
for precise fit.

Cut D
Removes top of taper
casting to 1.580"-1.65"
to accept chromoly
tower shim/sleeve
insert through upper
case for additional
support.





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Fig. 10

